



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

**DALL-150-D-B-A-1**  
**Job Sheet 194754**



**Part No:** DALL-150-D-B-A-1

**Job Qty:** 1 pcs

**Part Name:** Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 5/8/19

**Job Tracking No:**

**Due Date:** 5/10/19

**Created By:** Patrick Lussier

**Type:** Stock

**Description:**

**Note:** DWG DALL-###- Rev C IPP Rev. A 19.05.08 New issue DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                     | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier    | Sign-off       |
|-------|-------------------------------|-------|------------|----------|-----------|---------|------------------------|----------------|
|       |                               |       |            |          | Setup Hrs | Run Hrs |                        |                |
| 110   | Purchasing                    | 1 pcs | 5/10/19    | 5/10/19  | 0.00      | 0.00    | Purchasing - 1         | DP MAY 08 2019 |
|       |                               |       |            |          |           |         | Purchasing - 2         |                |
|       |                               |       |            |          |           |         | Purchasing - 3         |                |
| 120   | Packaging 2-1 - Receive - B4B | 1 pcs | 5/10/19    | 5/10/19  | 0.00      | 0.00    | Packaging 2 - 1 - B4B  | DP MAY 08 2019 |
|       |                               |       |            |          |           |         | Packaging 2 - 2 - B4B  |                |
|       |                               |       |            |          |           |         | Packaging 2 - 3 - B4B  |                |
|       |                               |       |            |          |           |         | Packaging 2 - 5 - B4B  |                |
|       |                               |       |            |          |           |         | Packaging 2 - 4 - B4B  |                |
|       |                               |       |            |          |           |         | Packaging 2 - 6 - B4B  |                |
|       |                               |       |            |          |           |         | Packaging 2 - 7 - B4B  |                |
|       |                               |       |            |          |           |         | Packaging 2 - 8 - B4B  |                |
|       |                               |       |            |          |           |         | Packaging 2 - 9 - B4B  |                |
|       |                               |       |            |          |           |         | Packaging 2 - 10 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 11 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 12 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 13 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 14 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 15 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 16 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 17 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 18 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 19 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 20 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 21 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 22 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 23 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 24 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 25 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 26 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 27 - B4B |                |
|       |                               |       |            |          |           |         | Packaging 2 - 28 - B4B |                |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No:** S179254



**Part:** DALL-150-D-B-A-1

**Job No:** 194754

**Serial No/Batch:** S179254

**Revision:** C

**Inspector:**

**Exp Date:**

**Instructions:**

Date: 05/08/19

|                                 |       |         |           |                        |           |
|---------------------------------|-------|---------|-----------|------------------------|-----------|
|                                 |       |         |           | Packaging 2 - 29 - B4B |           |
|                                 |       |         |           | Packaging 2 - 30 - B4B |           |
|                                 |       |         |           | Packaging 2 - 31 - B4B |           |
|                                 |       |         |           | Packaging 2 - 32 - B4B |           |
|                                 |       |         |           | Packaging 2 - 33 - B4B |           |
|                                 |       |         |           | Packaging 2 - 34 - B4B |           |
|                                 |       |         |           | Packaging 2 - 35 - B4B |           |
|                                 |       |         |           | Packaging 2 - 36 - B4B |           |
| 130 QC 6                        | 1 pcs | 5/10/19 | 0.00 0.00 | QC 6 - 9               |           |
|                                 |       |         |           | QC 6 - 68              |           |
|                                 |       |         |           | QC 6 - 61              | DAS<br>61 |
|                                 |       |         |           | QC 6 - 40              | 9-89      |
| 140 Packaging 3-1 - Stock - B4B | 1 pcs | 5/10/19 | 0.00 0.00 | Packaging 3 - 1 - B4B  |           |
|                                 |       |         |           | Packaging 3 - 2 - B4B  |           |
|                                 |       |         |           | Packaging 3 - 3 - B4B  |           |
|                                 |       |         |           | Packaging 3 - 4 - B4B  |           |
|                                 |       |         |           | Packaging 3 - 5 - B4B  |           |
|                                 |       |         |           | Packaging 3 - 6 - B4B  |           |
|                                 |       |         |           | Packaging 3 - 7 - B4B  | DAS<br>28 |
|                                 |       |         |           | Packaging 3 - 8 - B4B  | 9-89      |
|                                 |       |         |           | Packaging 3 - 9 - B4B  |           |
|                                 |       |         |           | Packaging 3 - 10 - B4B |           |
|                                 |       |         |           | Packaging 3 - 11 - B4B |           |
|                                 |       |         |           | Packaging 3 - 12 - B4B |           |
|                                 |       |         |           | Packaging 3 - 13 - B4B |           |
|                                 |       |         |           | Packaging 3 - 14 - B4B |           |
|                                 |       |         |           | Packaging 3 - 15 - B4B |           |
|                                 |       |         |           | Packaging 3 - 16 - B4B |           |
|                                 |       |         |           | Packaging 3 - 17 - B4B |           |
|                                 |       |         |           | Packaging 3 - 18 - B4B |           |
|                                 |       |         |           | Packaging 3 - 19 - B4B |           |
|                                 |       |         |           | Packaging 3 - 20 - B4B |           |
|                                 |       |         |           | Packaging 3 - 21 - B4B |           |
|                                 |       |         |           | Packaging 3 - 22 - B4B |           |
|                                 |       |         |           | Packaging 3 - 23 - B4B |           |
|                                 |       |         |           | Packaging 3 - 24 - B4B |           |
|                                 |       |         |           | Packaging 3 - 25 - B4B |           |
|                                 |       |         |           | Packaging 3 - 26 - B4B |           |
|                                 |       |         |           | Packaging 3 - 27 - B4B |           |
|                                 |       |         |           | Packaging 3 - 28 - B4B |           |
|                                 |       |         |           | Packaging 3 - 29 - B4B |           |
|                                 |       |         |           | Packaging 3 - 30 - B4B |           |
|                                 |       |         |           | Packaging 3 - 31 - B4B |           |
|                                 |       |         |           | Packaging 3 - 32 - B4B |           |
|                                 |       |         |           | Packaging 3 - 33 - B4B |           |
|                                 |       |         |           | Packaging 3 - 34 - B4B |           |
|                                 |       |         |           | Packaging 3 - 35 - B4B |           |
|                                 |       |         |           | Packaging 3 - 36 - B4B |           |
| 150 QC 21 - SA                  | 1 pcs | 5/10/19 | 0.00 0.00 | QC 21 - SA - 21        |           |
|                                 |       |         |           | QC 21 - SA - 70        |           |
|                                 |       |         |           | QC 21 - SA - 53        |           |

Part Op 110 - (Purchasing) -Issue P/O to Tulmar; P/O 042927 -Manufacture DALL-150-D-B-A-1 as per DWG DALL-##-  
 Descriptions: ## - Certificate of Conformity is required

120 - (Receive & Inspect for Damage & Mat'l Certs)

130 - (QC6- All purchased or subcontracted products) 1-Ink stamp as per note 7, sheet 3. 2-Using permanent marker write in S/N on white fabric label.

140 - (Identify as per dwg & Stock Location: \_\_\_\_\_)

150 - (QC21- Final Inspection - Work Order Release)

x1 

| Job BOM           |                                                                                              |             |                |           |
|-------------------|----------------------------------------------------------------------------------------------|-------------|----------------|-----------|
| Part / Item       | Component Name                                                                               | Quantity    | Operation      | Container |
| DALL-150-D-B-A-1P | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA | 1 Ea (1 ea) | 110-Purchasing | 5179252   |

  

| Job Allocations |                   |          |           |           |
|-----------------|-------------------|----------|-----------|-----------|
| Operation       | Component Part    | Required | Inventory | Allocated |
| 110-Purchasing  | DALL-150-D-B-A-1P | 1        | 0         | 0         |

  

| Part Specifications                |
|------------------------------------|
| Specifications could not be found. |

Plex 5/8/19 11:21 AM dart.Lussier.Patrick





Dart Aerospace Ltd.  
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K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## PO042927



**Supplier:** TUL001-VC  
Tulmar Safety Systems  
1123 Cameron St  
Hawkesbury  
ON  
K6A 2B8 Canada  
Phone: 613 632 1282  
Fax: 613 632 2030

**PO No:** PO042927

**PO Date:** 3/19/19

**Due Date:** 5/10/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Phone:

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

*Revision*

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

### Items

| Line Item | Job    | Part              | Supplier Part No | Item No | Description                                                                                        | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|-------------------|------------------|---------|----------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 194735 | DALL-150-D-B-A-1P |                  |         | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C | Firmed | -       | 5/10/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$2,255.00/Ea    | \$2,255.00     |
| 2         | 194736 | DALL-150-D-B-A-1P |                  |         | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C | Firmed | -       | 5/10/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$2,255.00/Ea    | \$2,255.00     |
| 3         | 194751 | DALL-150-D-B-A-1P |                  |         | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C | Firmed | -       | 5/10/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$2,255.00/Ea    | \$2,255.00     |
| 4         | 194752 | DALL-150-D-B-A-1P |                  |         | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C | Firmed | -       | 5/10/19  | 1 Ea           | 0 Ea              | 1 Ea    | \$2,255.00/Ea    | \$2,255.00     |



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# PURCHASE ORDER

## PO042927



### Items

| Line Item | Job    | Part              | Supplier Part No | Item No | Description                                                                                        | Status | Account | Due Date    | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|-------------------|------------------|---------|----------------------------------------------------------------------------------------------------|--------|---------|-------------|----------------|-------------------|---------|------------------|----------------|
| 5         | 194753 | DALL-150-D-B-A-1P |                  |         | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C | Firmed | -       | 5/10/19     | 1 Ea           | 0 Ea              | 1 Ea    | \$2,255.00/Ea    | \$2,255.00     |
|           |        |                   |                  |         |                                                                                                    | XI     |         | MAY 08 2019 |                |                   | DP      |                  |                |
| 6         | 194754 | DALL-150-D-B-A-1P |                  |         | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C | Firmed | -       | 5/10/19     | 1 Ea           | 0 Ea              | 1 Ea    | \$2,255.00/Ea    | \$2,255.00     |
|           |        |                   |                  |         |                                                                                                    | XI     |         | MAY 08 2019 |                |                   | DP      |                  |                |
| 7         | 194755 | DALL-150-D-B-A-1P |                  |         | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C | Firmed | -       | 5/10/19     | 1 Ea           | 0 Ea              | 1 Ea    | \$2,255.00/Ea    | \$2,255.00     |
|           |        |                   |                  |         |                                                                                                    | XI     |         | MAY 08 2019 |                |                   | DP      |                  |                |
| 8         | 194756 | DALL-150-D-B-A-1P |                  |         | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C | Firmed | -       | 5/10/19     | 1 Ea           | 0 Ea              | 1 Ea    | \$2,255.00/Ea    | \$2,255.00     |
|           |        |                   |                  |         |                                                                                                    | XI     |         | MAY 08 2019 |                |                   | DP      |                  |                |
| 9         | 194757 | DALL-150-D-B-A-1P |                  |         | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C | Firmed | -       | 5/10/19     | 1 Ea           | 0 Ea              | 1 Ea    | \$2,255.00/Ea    | \$2,255.00     |
|           |        |                   |                  |         |                                                                                                    | XI     |         | MAY 08 2019 |                |                   | DP      |                  |                |
| 10        | 194759 | DALL-150-D-B-A-1P |                  |         | Dart Long Line, 150 ft, 5400lbs Capacity without Pear Shaped Lifting Ring, 3 Conductor 14 GA REV C | Firmed | -       | 5/10/19     | 1 Ea           | 0 Ea              | 1 Ea    | \$2,255.00/Ea    | \$2,255.00     |
|           |        |                   |                  |         |                                                                                                    | XI     |         | MAY 08 2019 |                |                   | DP      |                  |                |





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K6A 1K7  
Canada

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# PURCHASE ORDER

## PO042927



### Items

| Line Item                | Job | Part | Supplier Part No | Item No | Description | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|--------------------------|-----|------|------------------|---------|-------------|--------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Grand Total: \$22,550.00 |     |      |                  |         |             |        |         |          |                |                   |         |                  |                |

### Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

#### Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 5/8/19 11:32 AM dart.Lussier.Patrick

# PACKING SLIP

# TULMAR

Tulmar Safety Systems Inc.  
1123 Cameron Street  
Hawkesbury, ON K6A 2B8  
Tel: 613-632-1282  
Fax: 613-632-2030  
GST R132478223  
MID : XOTULSAF1123HAW  
email: info@tulmar.com

Packing Slip No Page

66390

1

Ship Date

5/7/2019

Bill To:

## Dart Aerospace

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

Ship To:

## Dart Aerospace

1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Canada

| Order number | Sales order date | Account number | Loc | Account manager   |
|--------------|------------------|----------------|-----|-------------------|
| 36998        | 3/21/2019        | CDART100       | H   | Vicky Eve Lovvorn |

PO number

042927

Ship via

Pick-Up

Shipping Terms

FOB ORIGIN

| Item No.<br>Description | Quantity ordered | UOM | Qty Shipped/Returned | Quantity on back order |
|-------------------------|------------------|-----|----------------------|------------------------|
|-------------------------|------------------|-----|----------------------|------------------------|

87348-003

8.00

EA

8.00

Long Line, 150ft, 9/16" Plasma

Drawing No: DALL-150-D-B-A-1

DWG Rev: C

SF = 47474

Lot no.: BATCH0000000004

8.00

87348-003

2.00

EA

2.00

Long Line, 150ft, 9/16" Plasma

Drawing No: DALL-150-D-B-A-1

DWG Rev: C

SF = 47475

Lot no.: BATCH0000000003

2.00

**RECEIVED**  
**MAY 08 2019**  
**DART AEROSPACE LTD.**

## Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.  
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

*Jessie Lee Franklin*

Date:

**MAY 08 2019**